Care:

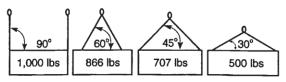
- Store on a rack away from possible mechanical damage, corrosion, moisture, dust, grit and extreme temperatures.
- Oil prior to prolonged storage
- Do not anneal (temper) alloy chain, connecting links or hooks.
- Hot galvanizing requires chain manufacturer's advice.

Repair:

Any hazardous condition disclosed by an inspection shall require repair by chain manufacturer or other qualified person.

LOAD ANGLE CHART

Angle factor *must* be applied to calculate the reduced sling capacity when lifting force is not at 90° to the plane of the load!



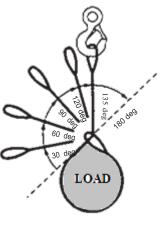
Angle	Factor
90°	1.0000
80°	0.9848
75°	0.9659
70°	0.9397
65°	0.9063
60°	0.8660
55°	0.8192
50°	0.7660
45°	0.7071
40°	0.6248
35°	0.5736
30°	0.5000

Multiply angle factor x sling's vertical rated load to calculate the reduced capacity at that angle.

- Because of the greatly reduced lifting capacity, use extra care when the horizontal lift angle is less than 45° D
- Do **not** make lifts of less than 30° load angle. A sling with adequate capacity could be broken because of increased tension resulting from angles of less than 30 degrees. When possible, use longer slings to minimize angular tension by increasing the angle.

Choke Angle Effect

Angle of Choke, deg.	Rated Capacity, % [Note (1)]
Over 120	100
90 - 120	87
60 - 89	74
30 - 59	62
0 - 29	49
NOTE: (1) Percent of slin	g rated capacity in a choker





Sling can fail if damaged, misused, or overloaded. Use only if trained.

DEATH or INJURY can occur from improper use or care.

Inspect before use and observe rated load to avoid death or personal injury.

RATED LOAD = RATED CAPACITY = WORKING LOAD LIMIT

GOOGO ALLOY CHAIN SLINGS GOOGO

Instructions for inspection, use, care and repair

Inspection:

- Before each use: check for nicks, gouges or excessive wear.
- Inspect for bent, twisted, deformed chain or components.
- Inspect for heat damage, weld spatter, pitting or corrosion, increase in hook throat opening, missing latch (if so equipped).
- If this wear or damage is present, if rated load tag is missing or illegible, remove from service and repair or replace sling.

Use:

- Check weight of load.
- Check tag to confirm that sling is rated adequately for the load (see load angle chart).
- Avoid twists, knots or kinks.
- Be sure the load can't cut the sling during the lift by padding corners, edges, protrusions or abrasive surfaces; use materials of sufficient strength and thickness.
- Center load on base (bowl) of sling hook unless sling hook is designed for point loading.
- Balance the load.
- Maintain load control.
- Avoid jerking the load.
- Be alert for snagging of load.
- Avoid dragging sling over rough surfaces and from under the load.
- Choker hitch must choke on sling body, never on a fitting. Stand clear of load at all times.
- Persons are not to ride on sling or load.